FORGED FITTINGS



SOCKET WELDING & THREADED FITTINGS

1. Pressure Ratings

These fittings shall be disignated as pressure class 2000, 3000 And 6000 fittings for threading and pressure class 3000,6000 and 9000 for socket-welding. This designation identifies the fittings with their ratings as shown as follow, Table 1.

Table 1:Correlation of Fittings Class With Schedule Number of Wall Designation of Pipe for Calculation of Ratings.

Pressure Class Designation of Fitting	Type of Fitting	Pipe Used for Rating Basic	
		Schedule No.	Wall Designation
2000 lb	Threaded	80	X-S
3000 lb	Threaded	160	-
6000 lb	Threaded	-	XX-S
3000 lb	Socket-Welding	80	X-S
6000 lb	Socket-Welding	160	-
9000 lb	Socket-Welding	-	XX-S

*This table is not intended to restrict the use of pipe of thinner or thicker wall with fittings.
Pipe actually used may be thinner or thicker in nominal wall than that shown in Table 1.
When tinner pipe is used its strength may govern the rating.
When thicker pipe is used (e.g., for mechanical strength) the strength of the fitting governs the rating.

Table 2:Nominal wall thickness of Schedule 160 and Double Extra Strong Pipe.

NPS.	Schedule 160		XX-S	
	in	mm	in	mm
⅛	0.124	3.15	0.190	4.83
¼	0.145	3.68	0.230	6.05
⅜	0.158	4.01	0.252	6.40

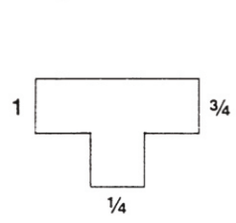
FORGED FITTINGS

Table 3:Pressure/ Temperature Patings Non-shock Working Pressure in Pounds per Square Incd

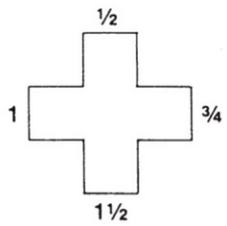
Service Temperature Degree °F	2000lb Threaded Fittings					3000lb Socket Welding and Threaded Fittings					6000lb Socket Welding and Threaded Fittings				
	Carbon steel	F304	F316	F22	F5	Carbon steel	F304	F316	F22	F5	Carbon steel	F304	F316	F22	F5
100	2000	1715	2000	2000	2000	3000	2570	3000	3000	3000	6000	5145	6000	6000	6000
150	1970	1615	1970	1970	1970	2950	2425	2950	2950	2950	5915	4855	5915	5915	5915
200	1940	1520	1940	1940	1940	2915	2280	2915	2915	2915	5830	4565	5830	5830	5830
250	1915	1445	1915	1915	1915	2875	2170	2975	2975	2975	5750	4340	5750	5750	5750
300	1975	1370	1896	1895	1895	2845	2055	2845	2845	2845	5690	4115	5690	5690	5690
350	1875	1310	1875	1875	1875	2810	1965	2810	2810	2810	5625	3930	5690	5625	5625
400	1850	1245	1850	1850	1850	2775	1870	2775	2775	2775	5550	3745	5550	5550	5550
450	1810	1195	1810	1710	1810	2715	1790	2715	2715	2715	5430	3585	5430	5430	5430
500	1735	1140	1735	1635	1735	2605	1715	2605	2605	2605	5210	3430	5210	5210	5210
550	1640	1100	1640	1540	1640	2460	1650	2460	2460	2460	4925	3305	4925	4925	4925
600	1540	1060	1540	1440	1540	2310	1590	2310	2310	2310	4620	3180	4620	4620	4620
650	1430	1020	1430	1330	1430	2150	1535	2150	2150	2150	4300	3070	4300	4300	4300
700	1305	985	1370	1240	1340	1960	1480	2055	2010	2010	3920	2960	4110	4025	4025
750	1180	950	1305	1145	1245	1775	1425	1960	1870	1870	3550	2850	3920	3745	3745
800	1015	915	1240	1055	1155	1525	1370	1865	1735	1735	3050	2745	3730	3470	3470
850	830	880	1180	1060	1060	1250	1330	1770	1595	1595	2500	2660	3540	3190	3190
900	615	860	1115	970	970	925	1290	1675	1455	1455	1885	2580	3350	2915	2915
950	425	845	1055	880	880	640	1270	1580	1320	1320	1295	2540	3165	2640	2640
1000	235	830	990	740	695	350	1250	1485	1115	1240	715	2500	2975	2230	2085

2. Size Identification

The size of a fitting is identified by the nominal pipe size.
For reducing fittings, the size of the largest run opening is to be given first, followed by the size of the opening opposite of the same run. The branch size of a Tee is given last.
Where the case is a Cross, the largest side-outlet is thirdly given, then the opening opposite.



Tee
1 × ¾ × ¼



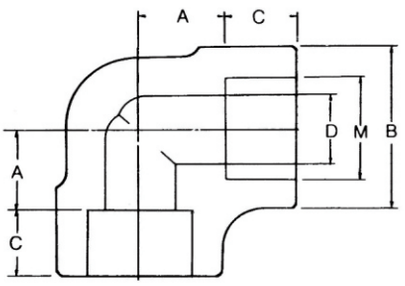
Cross
1½ × ½ × 1 × ¾

3. Threads

Unless otherwise specified in inquiry, all threaded fittings are supplied with NPT threads (ANSI B2.1 American Standard Taper Pipe Thread) for reference, other available threads are:

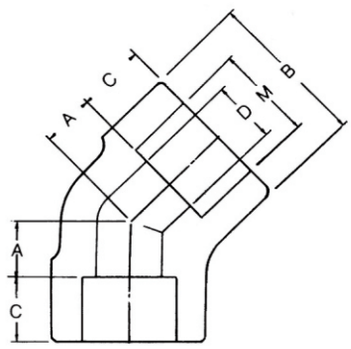
- ISO/R7, Pipe Threads for Gas List Tubes and Screwed Fittings where Pressure-tight Joints are made on the threads (BS 2.1 & JIS B0203PT Thread).
- API 5B, Line Pipe Threads.
- KSB0222 Taper Pipe Threads

90° Elbow (SWLA)



Part No.	Size	M	B	D	A	C	Unit Weight (kg)
3000 lb							
SWLA80-02	¼	See Note (1) To be specified by purchaser	23	9.4	11.1	10	0.132
SWLA80-03	⅜		26.5	12.7	13.4	10	0.113
SWLA80-04	½		34.0	16.1	16.0	13	0.226
SWLA80-06	¾		38.5	21.2	20.0	16	0.312
SWLA80-08	1		46.5	27.0	23.0	16	0.596
SWLA80-10	1¼		56.5	35.4	28.0	18	0.709
SWLA80-12	1½		63.5	41.2	33.0	20	0.850
SWLA80-16	2		76.0	52.7	40.0	22	1.474
SWLA80-20	2½		92.0	62.7	42.0	24	2.460
SWLA80-24	3		110.0	78.0	57.1	31.5	4.650
SWLA80-32	4		146.0	102.0	70.0	45	9.410
6000 lb							
SWLA160-04	½	See Note (1)	38.5	12.0	20.0	16	0.425
SWLA160-06	¾		46.5	15.8	23.0	16	0.652
SWLA160-08	1		56.5	21.0	28.0	18	1.020
SWLA160-10	1¼		63.5	29.7	33.0	20	1.446
SWLA160-12	1½		76.0	34.2	40.0	22	2.380
SWLA160-16	2		92.0	43.1	42.0	24	3.760
SWLA160-20	2½		110.0	54.0	57.1	24	6.120
SWLA160-24	3		121.0	67.7	66.0	31.5	8.760
SWLA160-32	4		152.0	87.0	70.0	45	14.300
9000 lb							
SWLAXXS-04	½	See Note (1)	46.5	6.4	23.0	16	0.510
SWLAXXS-06	¾		56.5	11.0	28.0	16	0.782
SWLAXXS-08	1		63.5	15.2	33.0	18	1.224
SWLAXXS-10	1¼		76.0	22.7	40.0	20	1.807
SWLAXXS-12	1½		92.0	27.9	42.0	22	2.975
SWLAXXS-16	2		110.0	38.1	54.0	24	4.700
SWLAXXS-20	2½		121.0	45.0	66.0	24	10.512
SWLAXXS-24	3		146.0	58.4	70.0	31.5	13.020

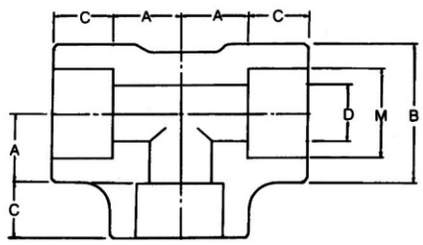
45° Elbow (SWLB)



Part No.	Size	M	B	D	A	C	Unit Weight (kg)
3000 lb							
SWLB80-02	¼	See Note (1) To be specified by purchaser	23	9.4	7.9	10	0.093
SWLB80-03	⅜		26.5	12.7	7.9	10	0.142
SWLB80-04	½		34.0	16.1	13.0	13	0.264
SWLB80-06	¾		38.5	21.2	13.0	14	0.397
SWLB80-08	1		46.5	27.0	14.0	16	0.624
SWLB80-10	1¼		56.5	35.4	18.0	18	0.907
SWLB80-12	1½		63.5	41.2	22.0	20	0.782
SWLB80-16	2		76.0	52.7	24.0	22	1.265
SWLB80-20	2½		92.0	62.7	29.0	24	3.062
SWLB80-24	3		110.0	78.0	34.0	31.5	4.763
SWLB80-32	4		146.0	102.0	42.0	45	8.250
6000 lb							
SWLB160-04	½	See Note (1)	38.5	12.0	13	16	0.397
SWLB160-06	¾		46.5	15.8	14	16	0.595
SWLB160-08	1		56.5	21.0	22	18	0.935
SWLB160-10	1¼		63.5	29.7	22	20	1.157
SWLB160-12	1½		76.0	34.2	24	22	1.982
SWLB160-16	2		92.0	43.1	29	24	4.000
SWLB160-20	2½		110.0	54.0	34	24	5.875
SWLB160-24	3		121.0	67.7	34	31.5	6.509
SWLB160-32	4		152.0	87.0	42	45	12.360
9000 lb							
SWLBXXS-04	½	See Note (1)	46.5	6.4	14	16	0.875
SWLBXXS-06	¾		56.5	11.0	22	16	1.369
SWLBXXS-08	1		63.5	15.2	22	18	1.725
SWLBXXS-10	1¼		76.0	22.7	24	20	2.931
SWLBXXS-12	1½		92.0	27.9	29	22	5.062
SWLBXXS-16	2		110.0	38.1	34	24	6.400
SWLBXXS-20	2½		121.0	45.0	34	24	7.925
SWLBXXS-24	3		146.0	58.4	42	31.5	11.569

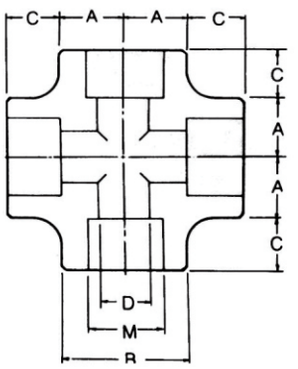
- Note
  (1) For the 'Bore'(M) other them standard pipe outside diameter.
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

Tee (SWTA)



Part No.	Size	M	B	D	A	C	Unit Weight (kg)
3000 lb							
SWTA80-02	¼	See Note (1) To be specified by purchaser	23	9.4	11.1	10	0.161
SWTA80-03	⅜		26.5	12.7	13.4	10	0.142
SWTA80-04	½		34.0	16.1	16.0	13	0.170
SWTA80-06	¾		38.5	21.2	20.0	16	0.397
SWTA80-08	1		46.5	27.0	23.0	16	0.624
SWTA80-10	1¼		56.5	35.4	28.0	18	0.907
SWTA80-12	1½		63.5	41.2	33.0	20	1.134
SWTA80-16	2		76.0	52.7	40.0	22	1.701
SWTA80-20	2½		92.0	62.7	42.0	24	3.424
SWTA80-24	3		110.0	78.0	57.1	31.5	5.670
SWTA80-32	4		146.0	102.0	70.0	45	12.247
6000 lb							
SWTA160-04	½	See Note (1)	38.5	12.0	20.0	16	0.623
SWTA160-06	¾		46.5	15.8	23.0	16	0.907
SWTA160-08	1		56.5	21.0	28.0	18	1.503
SWTA160-10	1¼		63.5	29.7	33.0	20	1.701
SWTA160-12	1½		76.0	34.2	40.0	22	2.948
SWTA160-16	2		92.0	43.1	42.0	24	3.702
SWTA160-20	2½		110.0	54.0	57.1	24	8.723
SWTA160-24	3		121.0	67.7	66.0	31.5	10.660
SWTA160-32	4		152.0	87.0	70.0	45	19.020
9000 lb							
SWLAXXS-04	½	See Note (1)	46.5	6.4	23.0	16	0.779
SWLAXXS-06	¾		56.5	11.0	28.0	16	1.333
SWLAXXS-08	1		63.5	15.2	33.0	18	1.879
SWLAXXS-10	1¼		76.0	22.7	40.0	20	2.126
SWLAXXS-12	1½		92.0	27.9	42.0	22	3.685
SWLAXXS-16	2		110.0	38.1	54.0	24	4.627
SWLAXXS-20	2½		121.0	45.0	66.0	24	10.903
SWLAXXS-24	3		146.0	58.4	70.0	31.5	13.325

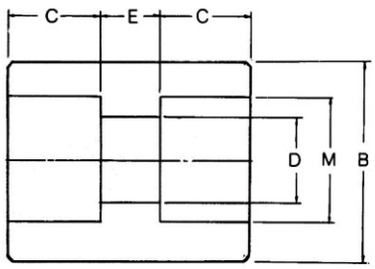
Cross (SWXA)



Part No.	Size	M	B	D	A	C	Unit Weight (kg)
3000 lb							
SWXA80-02	¼	See Note (1) To be specified by purchaser	23	9.4	11.1	10	0.182
SWXA80-03	⅜		26.5	12.7	13.4	10	0.170
SWXA80-04	½		34.0	16.1	16.0	13	0.368
SWXA80-06	¾		38.5	21.2	20.0	16	0.519
SWXA80-08	1		46.5	27.0	23.0	16	0.680
SWXA80-10	1¼		56.5	35.4	28.0	18	1.020
SWXA80-12	1½		63.5	41.2	33.0	20	1.389
SWXA80-16	2		76.0	52.7	40.0	22	2.326
SWXA80-20	2½		92.0	62.7	42.0	24	7.484
SWXA80-24	3		110.0	78.0	57.1	31.5	10.432
SWXA80-32	4		146.0	102.0	70.0	45	18.144
6000 lb							
SWXA160-04	½	See Note (1)	38.5	12.0	20.0	16	0.660
SWXA160-06	¾		46.5	15.8	23.0	16	1.120
SWXA160-08	1		56.5	21.0	28.0	18	1.730
SWXA160-10	1¼		63.5	29.7	33.0	20	2.381
SWXA160-12	1½		76.0	34.2	40.0	22	3.750
SWXA160-16	2		92.0	43.1	42.0	24	7.860
SWXA160-20	2½		110.0	54.0	57.1	24	10.600
SWXA160-24	3		121.0	67.7	66.0	31.5	13.600
SWXA160-32	4		152.0	87.0	70.0	45	26.000
9000 lb							
SWLAXXS-04	½	See Note (1)	46.5	6.4	23.0	16	1.615
SWLAXXS-06	¾		56.5	11.0	28.0	16	2.113
SWLAXXS-08	1		63.5	15.2	33.0	18	3.896
SWLAXXS-10	1¼		76.0	22.7	40.0	20	6.298
SWLAXXS-12	1½		92.0	27.9	42.0	22	9.280
SWLAXXS-16	2		110.0	38.1	54.0	24	18.741
SWLAXXS-20	2½		121.0	45.0	66.0	24	25.702
SWLAXXS-24	3		146.0	58.4	70.0	31.5	33.761

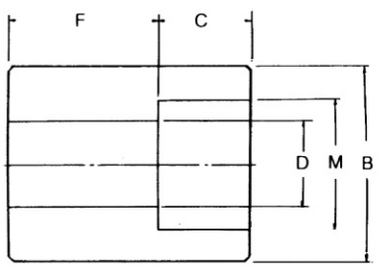
- Note
  (1) For the 'Bore'(M) other them standard pipe outside diameter.
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

Full Coupllong (SWFC)



Part No.	Size	M	B	D	C	E	Unit Weight (kg)
3000 lb							
SWFC80-02	¼	See Note (1) To be specified by purchaser	22.0	9.4	10	6.4	0.05
SWFC80-03	⅜		25.0	12.7	10	6.4	0.12
SWFC80-04	½		32.0	16.1	10	9.6	0.12
SWFC80-06	¾		38.0	21.2	13	9.6	0.18
SWFC80-08	1		45.0	27.0	13	12.7	0.26
SWFC80-10	1¼		55.0	35.4	13	12.7	0.35
SWFC80-12	1½		65.0	41.2	13	12.7	0.47
SWFC80-16	2		75.0	52.7	16	19.1	0.81
SWFC80-20	2½		95.0	65.3	16	19.1	1.25
SWFC80-24	3		110.0	78.0	16	19.1	1.53
SWFC80-32	4		140.0	102.0	19	19.1	2.91
6000 lb							
SWFC160-04	½	See Note (1)	35.0	12.0	10	9.6	0.170
SWFC160-06	¾		42.0	15.8	13	9.6	0.249
SWFC160-08	1		50.0	21.0	13	12.7	0.420
SWFC160-10	1¼		60.0	29.7	13	12.7	0.525
SWFC160-12	1½		68.0	34.2	13	12.7	0.665
SWFC160-16	2		85.0	43.1	16	19.1	1.240
SWFC160-20	2½		100.0	54.0	16	19.1	1.640
SWFC160-24	3		114.3	67.7	16	19.1	2.746
SWFC160-32	4		160.0	87.0	19	19.1	4.679
9000 lb							
SWFCXXS-04	½	See Note (1)	42.0	6.4	10	9.6	0.270
SWFCXXS-06	¾		48.0	11.0	13	9.6	0.327
SWFCXXS-08	1		60.0	15.2	13	12.7	0.518
SWFCXXS-10	1¼		70.0	22.7	13	12.7	0.813
SWFCXXS-12	1½		75.0	27.9	13	12.7	0.940
SWFCXXS-16	2		90.0	38.1	16	19.1	1.553
SWFCXXS-20	2½		110.0	45.0	16	19.1	2.430
SWFCXXS-24	3		130.0	58.5	16	19.1	3.721
SWFCXXS-32	4		160.0	80.3	19	19.1	5.137

Half Coupling (SWHC)

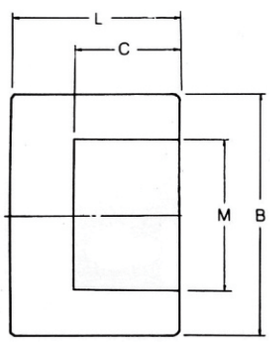


Part No.	Size	M	B	D	C	F	Unit Weight (kg)
3000 lb							
SWHC80-02	¼	See Note (1) To be specified by purchaser	22.0	9.4	10	15.7	0.058
SWHC80-03	⅜		25.0	12.7	10	17.5	0.073
SWHC80-04	½		32.0	16.1	10	22.4	0.138
SWHC80-06	¾		38.0	21.2	13	23.9	0.203
SWHC80-08	1		45.0	27.0	13	28.4	0.313
SWHC80-10	1¼		55.0	35.4	13	30.2	0.431
SWHC80-12	1½		65.0	41.2	13	31.8	0.593
SWHC80-16	2		75.0	52.7	16	41.1	1.280
SWHC80-20	2½		95.0	62.7	16	42.9	1.490
SWHC80-24	3		110.0	78.0	16	44.5	2.202
SWHC80-32	4		140.0	102.0	19	47.7	4.250
6000 lb							
SWHC160-04	½	See Note (1)	35.0	12.0	10	22.4	0.193
SWHC160-06	¾		42.0	15.8	13	23.9	0.284
SWHC160-08	1		50.0	21.0	13	28.4	0.488
SWHC160-10	1¼		60.0	29.7	13	30.2	0.583
SWHC160-12	1½		68.0	34.2	13	31.8	0.640
SWHC160-16	2		85.0	43.1	16	41.1	1.726
SWHC160-20	2½		100.0	54.0	16	42.9	2.247
SWHC160-24	3		114.3	67.7	16	44.5	3.412
SWHC160-32	4		160.0	87.0	19	47.7	5.730
9000 lb							
SWHCXXS-04	½	See Note (1)	40.4	42.0	10	22.4	0.312
SWHCXXS-06	¾		45.5	48.0	13	23.9	0.389
SWHCXXS-08	1		55.0	60.0	13	28.4	0.641
SWHCXXS-10	1¼		66.5	70.0	13	30.2	0.980
SWHCXXS-12	1½		73.0	75.0	13	31.8	1.179
SWHCXXS-16	2		88.0	90.0	16	41.1	1.994
SWHCXXS-20	2½		108.0	110.0	16	42.9	3.210
SWHCXXS-24	3		127.0	130.0	16	44.5	4.597
SWHCXXS-32	4		160.0	160.0	19	47.7	7.610

- Note
  (1) For the 'Bore'(M) other them standard pipe outside diameter.
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

FORGED FITTINGS

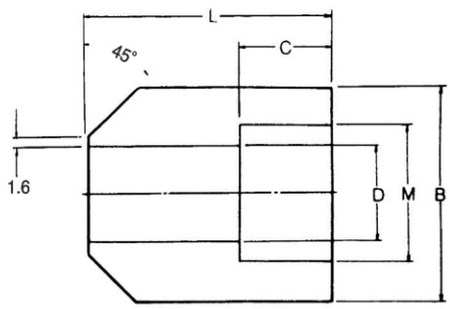
Cap (SWCA)



Part No.	Size	M	B	C	L	Unit Weight (kg)
3000 lb						
SWCA80-02	¼	See Note (1) To be specified by purchaser	22.0	10	20	0.048
SWCA80-03	⅜		25.0	10	20	0.076
SWCA80-04	½		32.0	10	20	0.100
SWCA80-06	¾		38.0	13	25	0.182
SWCA80-08	1		45.0	13	27	0.241
SWCA80-10	1¼		55.0	13	30	0.350
SWCA80-12	1½		65.0	13	30	0.612
SWCA80-16	2		75.0	16	36	0.880
SWCA80-20	2½		95.0	16	42	1.520
SWCA80-24	3		110.0	16	46	2.208
SWCA80-32	4		140.0	19	55	4.417
6000 lb						
SWCA160-04	½	See Note (1)	35.0	10	26	0.055
SWCA160-06	¾		42.0	13	27	0.223
SWCA160-08	1		50.0	13	30	0.382
SWCA160-10	1¼		60.0	13	35	0.511
SWCA160-12	1½		60.0	13	36	0.735
SWCA160-16	2		85.0	16	39	1.289
SWCA160-20	2½		100.0	16	45	2.056
SWCA160-24	3		114.3	16	52	3.364
9000 lb						
SWCAXXS-04	½	See Note (1)	42.0	10	30	0.262
SWCAXXS-06	¾		48.0	13	30	0.320
SWCAXXS-08	1		60.0	13	33	0.520
SWCAXXS-10	1¼		70.0	13	40	1.256
SWCAXXS-12	1½		75.0	13	40	1.440
SWCAXXS-16	2		90.0	16	43	1.686
SWCAXXS-20	2½		110.0	16	50	2.986
SWCAXXS-24	3		130.0	16	58	4.666

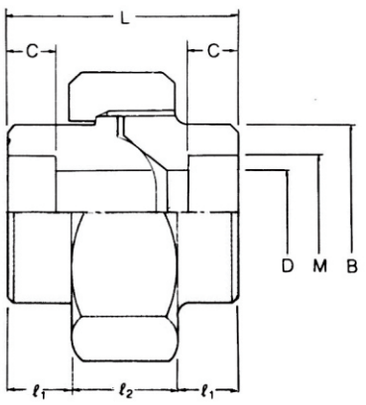
- Note
  (1) For the 'Bore'(M) other them standard pipe outside diameter.
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

Boss (SWBA)



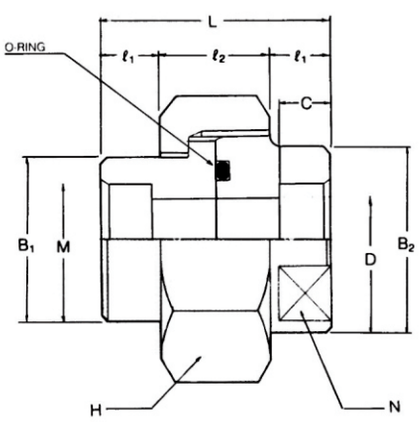
Part No.	Size	M	B	D	C	L	Unit Weight (kg)
3000 lb							
SWBA80-02	¼	See Note (1)	22.0	9.4	10	30	0.09
SWBA80-03	⅜		25.0	12.7	10	30	0.14
SWBA80-04	½		32.0	16.1	10	33	0.24
SWBA80-06	¾		38.0	21.2	13	35	0.28
SWBA80-08	1		45.0	27.0	13	43	0.41
SWBA80-10	1¼		55.0	35.4	13	46	0.44
SWBA80-12	1½		65.0	41.2	13	50	0.63
SWBA80-16	2		75.0	52.7	16	57	1.09
6000 lb							
SWBA160-04	½	See Note (1)	35.0	12.0	10	33	0.45
SWBA160-06	¾		42.0	15.8	13	35	0.52
SWBA160-08	1		55.0	21.0	13	43	0.73
SWBA160-10	1¼		60.0	29.7	13	46	0.77
SWBA160-12	1½		70.0	34.2	13	50	0.12
SWBA160-16	2		85.0	43.1	16	57	1.82

R.J Union (SWUA)



Part No.	Size	M	B	ℓ1	ℓ2	L	C	D	H	Unit Weight (kg)
3000 lb										
SWUA80-02	¼	See Note (1) To be specified by purchaser	21.0	11.5	18	41	10.0	9.4	36 HEX	0.187
SWUA80-03	⅜		25.0	14.0	18	46	10.0	12.7	41 HEX	0.245
SWUA80-04	½		32.0	15.0	21	51	10.0	16.1	46 HEX	0.430
SWUA80-06	¾		40.0	17.0	23	57	13.0	21.2	54 HEX	0.620
SWUA80-08	1		48.0	19.5	25	64	13.0	27.0	63 HEX	1.030
SWUA80-10	1¼		55.0	22.5	27	72	13.0	35.4	77 OCT	1.150
SWUA80-12	1½		63.5	24.0	30	78	13.0	41.2	83 OCT	1.530
SWUA80-16	2		76.0	26.0	36	88	16.0	52.7	95 OCT	3.050
SWUA80-20	2½		95.0	34.0	42	110	18.0	62.7	124 OCT	5.140
SWUA80-24	3		116.0	37.5	45	120	22.5	78.0	142 OCT	7.120
SWUA80-32	4		148.0	45.0	50	140	25.0	102.0	176 OCT	12.400
6000 lb										
SWUA160-04	½	See Note (1)	40.0	17.0	23	57	13	12.0	54 HEX	0.62
SWUA160-06	¾		44.5	19.5	25	64	13	15.8	63 HEX	0.94
SWUA160-08	1		51.0	22.5	27	72	13	21.0	77 OCT	1.98
SWUA160-10	1¼		57.2	24.0	30	78	16	29.7	83 OCT	1.41
SWUA160-12	1½		71.5	26.0	36	88	16	34.2	95 OCT	2.75
SWUA160-16	2		90.0	34.0	42	110	16	43.1	124 OCT	5.05
SWUA160-20	2½		105.0	35.0	45	120	18	54.0	150 OCT	6.87
SWUA160-24	3		125.0	45.0	50	140	22	67.7	176 OCT	10.85

O-Ring Union (SWUAO)

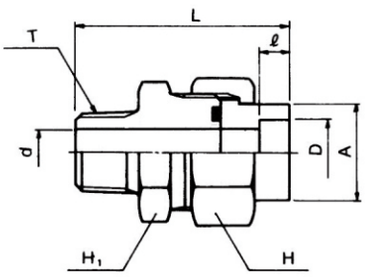


Part No.	Size	M	B1	B2	D	C	ℓ1	ℓ2	L	N	H	O-Ring	Unit Weight (kg)
3000 lb													
SWUAO80–02	¼	See Note (1)	22	24	10	10	10	18	38	21	36 HEX	P18	0.160
SWUAO80–03	⅜		27	30	12	10	10	18	38	26	41 HEX	P20	0.228
SWUAO80–04	½		32	35	16	10	12	20	44	32	46 HEX	G25	0.328
SWUAO80–06	¾		38	42	20	13	12	26	50	38	54 HEX	G30	0.535
SWUAO80–08	1		47	52	25	13	15	26	56	46	63 HEX	G35	0.786
SWUAO80–10	1¼		56	60	32	13	15	30	60	54	77 HEX	G45	1.104
SWUAO80–12	1½		63	68	38	13	18	36	72	63	83 OCT	G50	1.542
SWUAO80–16	2		76	82	48	17	18	36	72	77	95 OCT	G65	2.080

- Note
  (1) For the 'Bore'(M) other them standard pipe outside diameter.
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

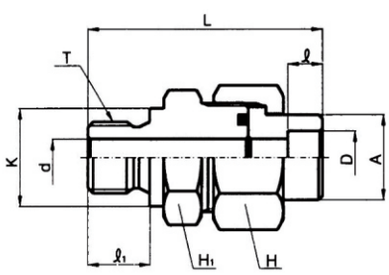
FORGED FITTINGS

SWMC-R



Part No.	Size	D	ℓ	d	A	L	H	H1	T (PT)	O-Ring
SWMC02-02R	¼	14.3	10	7	22	54	HEX 36	HEX 30	¼	P18
SWMC02-03R	¼	14.3	10	9	22	55	HEX 36	HEX 30	⅜	P18
SWMC03-03R	⅜	17.8	10	9	27	56	HEX 41	HEX 36	⅜	P20
SWMC03-04R	⅜	17.8	10	12	27	56	HEX 41	HEX 36	½	P20
SWMC04-04R	½	22.2	10	12	32	60	HEX 46	HEX 41	½	G25
SWMC04-06R	½	22.2	10	16	32	66	HEX 46	HEX 41	¾	G25
SWMC06-06R	¾	27.7	13	16	37	72	HEX 54	HEX 46	¾	G30
SWMC06-08R	¾	27.7	13	20	37	75	HEX 54	HEX 46	1	G30
SWMC08-08R	1	34.5	13	20	44	82	HEX 63	HEX 55	1	G35
SWMC08-10R	1	34.5	13	25	44	84	HEX 63	HEX 55	1¼	G35
SWMC10-10R	1¼	43.2	13	25	54	90	OCT 77	OCT 65	1¼	G45
SWMC10-12R	1¼	43.2	13	32	54	91	OCT 77	OCT 65	1½	G45
SWMC12-12R	1½	49.1	13	32	63	99	OCT 83	OCT 75	1½	G50
SWMC12-16R	1½	49.1	13	38	63	103	OCT 83	OCT 75	2	G50
SWMC16-16R	2	61.1	16	38	76	103	OCT 95	OCT 90	2	G65

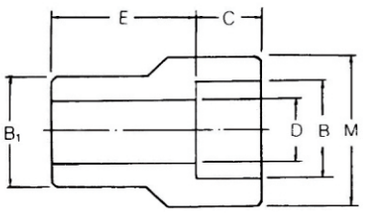
SWMC-G



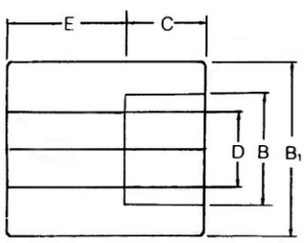
Part No.	Size	D	ℓ	d	K	A	ℓ1	L	H	H1	T (PT)	O-Ring
SWMC02-02G	¼	14.3	10	7	18	22	12	54	HEX 36	HEX 30	¼	P18
SWMC02-03G	¼	14.3	10	9	21.5	22	12	54	HEX 36	HEX 30	⅜	P18
SWMC03-03G	⅜	17.8	10	9	21.5	27	12	55	HEX 41	HEX 36	⅜	P20
SWMC03-04G	⅜	17.8	10	12	25.5	27	14	57	HEX 41	HEX 36	½	P20
SWMC04-04G	½	22.2	10	12	25.5	32	14	61	HEX 46	HEX 41	½	G25
SWMC04-06G	½	22.2	10	16	31.5	32	16	63	HEX 46	HEX 41	¾	G25
SWMC06-06G	¾	27.7	13	16	31.5	37	16	69	HEX 55	HEX 46	¾	G30
SWMC06-08G	¾	27.7	13	20	38	37	18	73	HEX 55	HEX 46	1	G30
SWMC08-08G	1	34.5	13	20	38	44	18	78	HEX 63	HEX 55	1	G35
SWMC08-10G	1	34.5	13	25	48.5	44	20	80	HEX 63	HEX 55	1¼	G35
SWMC10-10G	1¼	43.2	13	25	48.5	54	20	84	OCT 77	OCT 65	1¼	G45
SWMC10-12G	1¼	43.2	13	32	53.5	54	22	86	OCT 77	OCT 65	1½	G45
SWMC12-12G	1½	49.1	13	32	53.5	63	22	98	OCT 83	OCT 75	1½	G50
SWMC12-16G	1½	49.1	13	38	66	63	24	99	OCT 83	OCT 75	2	G50
SWMC16-16G	2	61.1	16	38	66	76	24	103	OCT 95	OCT 90	2	G65

Reducing Insert (SWRM)

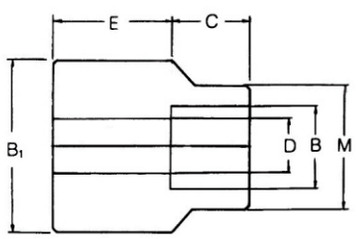
Type 1



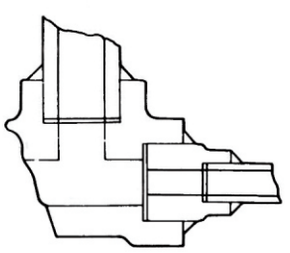
Type 2



Type 3



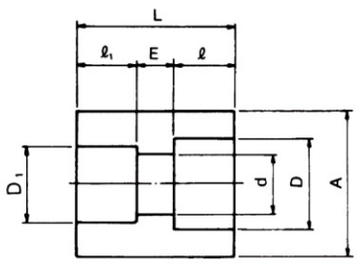
Application of Reducer Insert



Part No.	Size	Type	M	B_1	B	C(Min.)	E	L	D	Unit Weight (kg)
3000 lb										
SWRM0302-S80	⅜ X ¼	1	22.2	See Note (1) To be specified by purchaser	See Note (1) To be specified by purchaser	9.6	21	16	9.4	0.051
SWRM0402-S80	½ X ¼	2	-			9.6	15	-	9.4	0.052
SWRM0403-S80	½ X ⅜	1	25.4			9.6	24	20	12.7	0.086
SWRM0602-S80	¾ X ¼	3	-			9.6	19	7	9.4	0.109
SWRM0603-S80	¾ X ⅜	2	-			9.6	19	-	12.7	0.697
SWRM0604-S80	¾ X ½	1	31.8			9.6	26	22	16.1	0.146
SWRM0803-S80	1 X ⅜	3	25.4			9.6	22	7	12.7	0.161
SWRM0804-S80	1 X ½	2	-			9.6	22	-	16.1	0.183
SWRM0806-S80	1 X ¾	1	38.1			12.7	29	23	21.4	0.208
SWRM1004-S80	1¼ X ½	3	31.8			9.6	24	7	16.1	0.273
SWRM1006-S80	1¼ X ¾	2	-			12.7	24	-	21.4	0.286
SWRM1008-S80	1¼ X 1	1	46.0			12.7	32	24.5	27.2	0.436
SWRM1206-S80	1½ X ¾	3	38.1			12.7	26	8	21.4	0.348
SWRM1208-S80	1½ X 1	2	-			12.7	26	-	27.2	0.384
SWRM1210-S80	1½ X 1¼	1	55.0			12.7	35	27	35.5	0.463
SWRM1208-S80	2 X 1	3	46.0			12.7	29	8	27.2	0.615
SWRM1610-S80	2 X 1¼	2	-			12.7	29	-	35.5	0.647
SWRM1612-S80	2 X 1½	1	65.0			12.7	37	29	41.2	0.661
SWRM2010-S80	2½ X 1¼	3	55.0			12.7	35	8	35.5	1.183
SWRM2012-S80	2½ X 1½	3	65.0			12.7	35	8	41.2	1.107
SWRM2016-S80	2½ X 2	1	76.0			15.9	39	30	52.7	1.200
SWRM2412-S80	3 X 1½	3	65.0			12.7	39	8	41.2	1.715
SWRM2416-S80	3 X 2	3	75.0			15.9	39	10	52.7	1.542
SWRM2420-S80	3 X 2½	1	95.0			15.9	51	33.5	65.9	1.825
6000 lb										
SWRM0302-S160	¾ X ½	1	38.1	See Note (1)	See Note (1)	12.3	39	23	12.3	0.316
SWRM0402-S160	1 X ½	1	38.1			12.3	38	24	12.3	0.354
SWRM0403-S160	1 X ¾	1	46.0			16.2	43	26	16.2	0.526
SWRM0602-S160	1¼ X ½	2	-			12.3	29	-	12.3	0.415
SWRM0603-S160	1¼ X ¾	1	46.0			16.2	40	28	16.2	0.557
SWRM0604-S160	1¼ X 1	1	55.0			21.2	45	28	21.2	0.765
SWRM0803-S160	1½ X ¾	2	-			16.2	35	-	16.2	0.619
SWRM0804-S160	1½ X 1	1	55.0			21.2	38	28	21.2	0.723
SWRM0806-S160	1½ X 1¼	1	62.0			29.9	52	32	29.9	0.957
SWRM1004-S160	2 X 1	3	-			21.2	43	8	21.2	1.026
SWRM1006-S160	2 X 1¼	1	62.0			29.9	54	34	29.9	1.137
SWRM1008-S160	2 X 1½	1	75.0			34.4	63	34	34.4	0.911
SWRM1206-S160	2½ X 1¼	3	62.0			29.9	46	8	29.9	1.478
SWRM1208-S160	2½ X 1½	2	-			34.4	46	-	34.4	1.881
SWRM1210-S160	2½ X 2	1	95.0			43.1	73	36	43.1	2.918
SWRM1208-S160	3 X 1½	3	75.0			34.4	50	8	34.4	2.370
SWRM1610-S160	3 X 2	2	95.0			43.1	70	-	43.1	3.313
SWRM1612-S160	3 X 2½	1	110.0			57.3	83	38	57.3	3.562

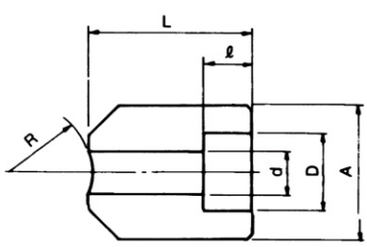
- Note
  (1) For the 'Bore'(M) other them standard pipe outside diameter refer to page 32p.
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

Reducing Coupling (SWRC)



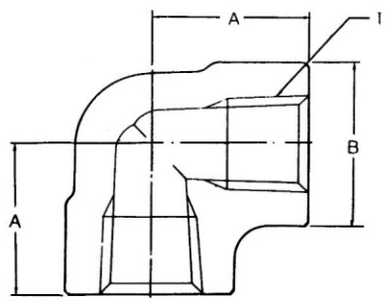
Part No.	Size	D	D_1	ℓ	ℓ_1	d	A	E	L
3000 lb									
SWRC0302-S80	⅜ X ¼	17.8	14.3	10	10	9.4	25	6.4	26.4
SWRC0402-S80	½ X ¼	22.2	14.3	10	10	9.4	32	9.5	29.5
SWRC0403-S80	½ X ⅜	22.2	17.8	10	10	12.7	32	9.5	29.5
SWRC0602-S80	¾ X ¼	27.7	14.3	13	10	9.4	38	9.5	32.5
SWRC0603-S80	¾ X ⅜	27.7	17.8	13	10	12.7	38	9.5	32.5
SWRC0604-S80	¾ X ½	27.7	22.2	13	10	16.1	38	9.5	32.5
SWRC0803-S80	1 X ⅜	34.5	17.8	13	10	12.7	45	12.7	35.7
SWRC0804-S80	1 X ½	34.5	22.2	13	10	16.1	45	12.7	35.7
SWRC0806-S80	1 X ¾	34.5	27.2	13	13	21.4	45	12.7	38.7
SWRC1004-S80	1¼ X ½	43.2	22.2	13	10	16.1	55	12.7	35.7
SWRC1006-S80	1¼ X ¾	43.2	27.7	13	13	21.4	55	12.7	38.7
SWRC1008-S80	1¼ X 1	43.2	34.5	13	13	27.2	55	12.7	38.7
SWRC1206-S80	1½ X ¾	49.1	27.7	13	13	21.4	65	12.7	38.7
SWRC1208-S80	1½ X 1	49.1	34.5	13	13	27.2	65	12.7	38.7
SWRC1210-S80	1½ X 1¼	49.1	43.2	13	13	35.5	65	12.7	38.7
SWRC1608-S80	2 X 1	61.1	34.5	16	13	27.2	75	19.1	48.1
SWRC1610-S80	2 X 1¼	61.1	43.2	16	13	35.5	75	19.1	48.1
SWRC1612-S80	2 X 1½	61.1	49.1	16	13	41.2	75	19.1	48.1
6000 lb									
SWRC0604-S160	¾ X ½	27.7	22.2	13	13	12.3	42	9.5	35.5
SWRC0804-S160	1 X ½	34.5	22.2	13	13	12.3	50	12.7	38.7
SWRC0806-S160	1 X ¾	34.5	27.7	13	13	16.2	50	12.7	38.7
SWRC1004-S160	1¼ X ½	43.2	22.2	13	13	12.3	60	12.7	38.7
SWRC1006-S160	1¼ X ¾	43.2	27.7	13	13	16.2	60	12.7	38.7
SWRC1008-S160	1¼ X 1	43.2	34.5	13	13	21.2	60	12.7	38.7
SWRC1206-S160	1½ X ¾	49.1	27.7	16	13	16.2	68	12.7	41.7
SWRC1208-S160	1½ X 1	49.1	34.5	16	13	21.2	68	12.7	41.7
SWRC1210-S160	1½ X 1¼	49.1	43.2	16	13	29.9	68	12.7	41.7
SWRC1608-S160	2 X 1	61.1	34.5	16	13	21.2	85	19.1	48.1
SWRC1610-S160	2 X 1¼	61.1	43.2	16	13	29.9	85	19.1	48.1
SWRC1612-S160	2 X 1½	61.1	49.1	16	16	34.4	85	19.1	51.1

Boss Type R (SWBR)



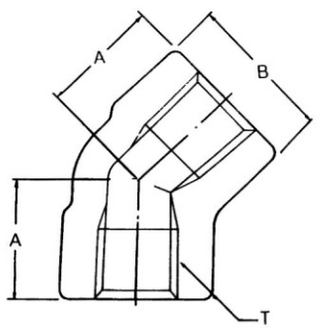
Part No.	Size	D	ℓ	d	A	R	L
3000 lb							
SWBR02-S80	¼	14.3	10	9.4	22	25	30
SWBR03-S80	⅜	17.8	10	12.7	25	25	30
SWBR04-S80	½	22.2	10	16.1	32	30	33
SWBR06-S80	¾	27.7	13	21.4	38	30	35
SWBR08-S80	1	34.5	13	27.2	45	40	43
SWBR10-S80	1¼	43.2	13	35.5	55	45	46
SWBR12-S80	1½	49.1	13	41.2	65	55	50
SWBR16-S80	2	61.1	16	52.7	75	60	57
6000 lb							
SWBR04-S160	½	22.2	13	12.3	35	30	33
SWBR06-S160	¾	27.7	13	16.2	42	30	35
SWBR08-S160	1	34.5	13	21.2	55	40	43
SWBR10-S160	1¼	43.2	13	29.9	60	45	46
SWBR12-S160	1½	49.1	16	34.4	70	55	50
SWBR16-S160	2	61.1	16	43.1	85	60	57

90° Elbow (SLA)



Part No.	Size T	B	A	Unit Weight (kg)
2000 lb				
SLA40-02	¼	23	25.4	0.13
SLA40-03	⅜	26.5	25.4	0.12
SLA40-04	½	34.0	28.5	0.23
SLA40-06	¾	38.5	33.5	0.36
SLA40-08	1	46.5	38.1	0.55
SLA40-10	1¼	56.5	44.5	0.95
SLA40-12	1½	63.5	50.8	1.12
SLA40-16	2	76.0	60.5	1.96
SLA40-20	2½	92.0	76.0	3.25
SLA40-24	3	110.0	86.0	5.64
SLA40-26	3½	121.0	95.5	6.92
SLA40-32	4	146.0	106.5	10.43
3000 lb				
SLA80-02	¼	26.5	25.4	0.120
SLA80-03	⅜	34.0	28.5	0.235
SLA80-04	½	38.5	33.5	0.390
SLA80-06	¾	46.5	38.1	0.570
SLA80-08	1	56.5	44.5	0.990
SLA80-10	1¼	63.5	50.8	1.260
SLA80-12	1½	76.0	60.5	2.125
SLA80-16	2	84.0	64.0	3.520
SLA80-20	2½	110.0	83.0	5.460
SLA80-24	3	121.0	95.5	8.000
SLA80-26	3½	146.0	106.5	11.230
SLA80-32	4	152.0	114.3	13.500
6000 lb				
SLA160-03	⅜	38.5	33.5	0.40
SLA160-04	½	46.5	38.5	0.68
SLA160-06	¾	56.5	44.5	1.13
SLA160-08	1	63.5	50.8	1.59
SLA160-10	1¼	76.0	60.5	2.60
SLA160-12	1½	84.0	64.0	4.32
SLA160-16	2	110.0	85.0	7.33
SLA160-20	2½	121.0	95.5	9.25
SLA160-24	3	146.0	106.5	12.05
SLA160-26	3½	152.0	114.3	14.30
SLA160-32	4	152.0	114.3	14.10

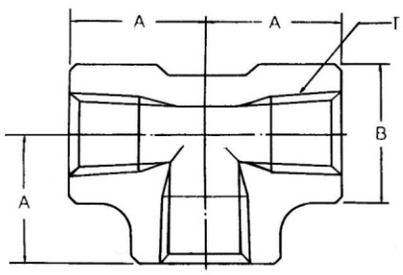
45° Elbow (SLB)



Part No.	Size T	B	A	Unit Weight (kg)
2000 lb				
SLB40-02	¼	23	19.1	0.16
SLB40-03	⅜	26.5	19.1	0.13
SLB40-04	½	34.0	26.0	0.25
SLB40-06	¾	38.5	28.6	0.32
SLB40-08	1	46.5	30.0	0.43
SLB40-10	1¼	56.5	33.3	0.75
SLB40-12	1½	63.5	42.0	1.06
SLB40-16	2	76.0	46.0	1.49
SLB40-20	2½	92.0	53.0	2.45
SLB40-24	3	110.0	64.0	4.00
SLB40-26	3½	121.0	64.0	5.12
SLB40-32	4	146.0	80.0	8.68
3000 lb				
SLB80-02	¼	26.5	19.1	0.16
SLB80-03	⅜	34.0	26.0	0.28
SLB80-04	½	38.5	28.6	0.38
SLB80-06	¾	46.5	30.0	0.51
SLB80-08	1	56.5	33.3	1.03
SLB80-10	1¼	63.5	42.0	1.22
SLB80-12	1½	76.0	46.0	2.36
SLB80-16	2	84.0	53.0	3.66
SLB80-20	2½	110.0	64.0	6.12
SLB80-24	3	121.0	64.0	6.12
SLB80-26	3½	146.0	80.0	8.40
SLB80-32	4	152.0	80.0	11.30
6000 lb				
SLB160-03	⅜	38.5	28.6	0.45
SLB160-04	½	46.5	30.0	0.72
SLB160-06	¾	56.5	33.3	1.00
SLB160-08	1	63.5	42.0	1.56
SLB160-10	1¼	76.0	46.0	2.29
SLB160-12	1½	84.0	53.0	3.80
SLB160-16	2	110.0	64.0	5.76
SLB160-20	2½	121.0	64.0	7.20
SLB160-24	3	146.0	80.0	11.30
SLB160-26	3½	152.0	80.0	13.20
SLB160-32	4	152.0	80.0	11.80

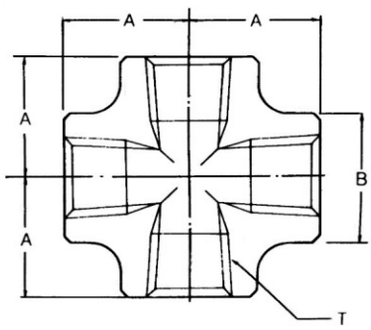
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

Tee (STA)



Part No.	Size T	B	A	Unit Weight (kg)
2000 lb				
STA40-02	¼	23	25.4	0.18
STA40-03	⅜	26.5	25.4	0.14
STA40-04	½	34.0	28.5	0.26
STA40-06	¾	38.5	33.5	0.43
STA40-08	1	46.5	38.1	0.65
STA40-10	1¼	56.5	44.5	0.91
STA40-12	1½	63.5	50.8	1.25
STA40-16	2	76.0	60.5	2.10
STA40-20	2½	92.0	76.0	3.94
STA40-24	3	110.0	86.0	5.98
STA40-26	3½	121.0	95.5	7.41
STA40-32	4	146.0	106.5	12.36
3000 lb				
STA80-02	¼	26.5	25.4	0.18
STA80-03	⅜	34.0	28.5	0.32
STA80-04	½	38.5	33.5	0.52
STA80-06	¾	46.5	38.1	0.73
STA80-08	1	56.5	44.5	1.26
STA80-10	1¼	63.5	50.8	1.65
STA80-12	1½	76.0	60.5	2.81
STA80-16	2	84.0	64.0	4.35
STA80-20	2½	110.0	83.0	6.26
STA80-24	3	121.0	95.5	10.05
STA80-26	3½	146.0	106.5	14.62
STA80-32	4	152.0	114.3	16.50
6000 lb				
STA160-03	⅜	38.5	33.5	0.59
STA160-04	½	46.5	38.5	0.96
STA160-06	¾	56.5	44.5	1.50
STA160-08	1	63.5	50.8	2.10
STA160-10	1¼	76.0	60.5	3.30
STA160-12	1½	84.0	64.0	5.72
STA160-16	2	110.0	85.0	9.64
STA160-20	2½	121.0	95.5	13.40
STA160-24	3	146.0	106.5	16.15
STA160-26	3½	152.0	114.3	18.23
STA160-32	4	152.0	114.3	16.70

Cross (STX)

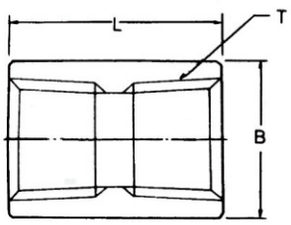


Part No.	Size T	B	A	Unit Weight (kg)
2000 lb				
SXA40-02	¼	23	25.4	0.14
SXA40-03	⅜	26.5	25.4	0.22
SXA40-04	½	34.0	28.5	0.37
SXA40-06	¾	38.5	33.5	0.52
SXA40-08	1	46.5	38.1	0.79
SXA40-10	1¼	56.5	44.5	1.28
SXA40-12	1½	63.5	50.8	1.62
SXA40-16	2	76.0	60.5	2.62
SXA40-20	2½	92.0	67.0	4.66
SXA40-24	3	110.0	85.0	7.10
SXA40-26	3½	121.0	95.5	8.85
SXA40-32	4	146.0	106.5	14.83
3000 lb				
SXA80-02	¼	26.5	25.4	0.23
SXA80-03	⅜	34.0	28.5	0.40
SXA80-04	½	28.5	33.5	0.63
SXA80-06	¾	46.5	38.1	0.93
SXA80-08	1	56.5	44.5	1.47
SXA80-10	1¼	63.5	50.8	1.78
SXA80-12	1½	76.0	60.5	3.42
SXA80-16	2	92.0	67.0	5.50
SXA80-20	2½	110.0	85.0	7.66
SXA80-24	3	121.0	95.5	11.21
SXA80-26	3½	146.0	106.5	16.72
SXA80-32	4	152.0	114.3	19.00
6000 lb				
SXA160-03	⅜	38.5	33.5	0.67
SXA160-04	½	46.5	38.1	1.12
SXA160-06	¾	56.5	44.5	1.90
SXA160-08	1	63.5	50.8	2.90
SXA160-10	1¼	76.0	60.5	4.20
SXA160-12	1½	92.0	67.0	6.65
SXA160-16	2	110.0	85.0	10.00
SXA160-20	2½	121.0	95.5	16.00
SXA160-24	3	146.0	106.5	19.87
SXA160-26	3½	152.0	114.3	28.10
SXA160-32	4	152.0	114.3	24.60

- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

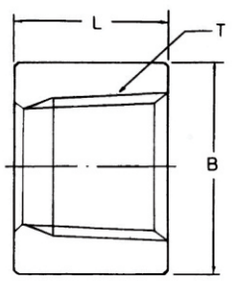
FORGED FITTINGS

Full Coupling(SFC)



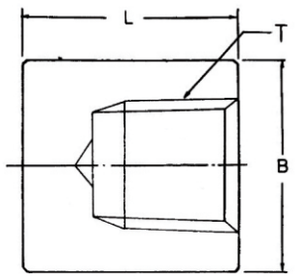
Part No.	Size T	B	L	Unit Weight (kg)
3000 lb				
SFC80-02	¼	22.0	35.1	0.050
SFC80-03	⅜	25.0	38.1	0.061
SFC80-04	½	30.0	48.0	0.142
SFC80-06	¾	35.0	51.0	0.218
SFC80-08	1	45.0	61.0	0.418
SFC80-10	1¼	60.0	67.0	0.720
SFC80-12	1½	65.0	80.0	1.065
SFC80-16	2	75.0	86.0	1.400
SFC80-20	2½	92.0	92.0	2.550
SFC80-24	3	108.0	108.0	3.830
SFC80-26	3½	127.0	114.3	5.720
SFC80-32	4	140.0	121.0	6.350
6000 lb				
SFC160-02	¼	25.0	35.0	0.120
SFC160-03	⅜	32.0	38.0	0.180
SFC160-04	½	38.1	48.0	0.280
SFC160-06	¾	45.0	51.0	0.450
SFC160-08	1	57.0	61.0	0.800
SFC160-10	1¼	63.5	67.0	1.400
SFC160-12	1½	76.0	80.0	1.950
SFC160-16	2	92.0	86.0	2.800
SFC160-20	2½	108.0	92.0	3.800
SFC160-24	3	127.0	108.0	6.010
SFC160-26	3½	140.0	114.3	8.250
SFC160-32	4	160.0	121.0	10.700

Half Coupling (SHC)



Part No.	Size T	B	L	Unit Weight (kg)
3000 lb				
SHC80-02	¼	22.0	17.5	0.025
SHC80-03	⅜	25.0	19.0	0.030
SHC80-04	½	30.0	24.0	0.070
SHC80-06	¾	35.0	25.5	0.100
SHC80-08	1	45.0	30.5	0.210
SHC80-10	1¼	60.0	33.5	0.365
SHC80-12	1½	65.0	40.0	0.520
SHC80-16	2	75.0	43.0	0.690
SHC80-20	2½	92.0	46.0	1.250
SHC80-24	3	108.0	54.0	1.840
SHC80-26	3½	127.0	57.5	2.860
SHC80-32	4	140.0	60.5	3.510
6000 lb				
SHC160-02	¼	25.0	17.5	0.06
SHC160-03	⅜	32.0	19.0	0.09
SHC160-04	½	38.1	24.0	0.14
SHC160-06	¾	45.0	25.5	0.23
SHC160-08	1	57.0	30.5	0.37
SHC160-10	1¼	63.5	33.5	0.70
SHC160-12	1½	76.0	40.0	0.90
SHC160-16	2	92.0	43.0	1.22
SHC160-20	2½	108.0	46.0	1.85
SHC160-24	3	127.0	54.0	2.95
SHC160-26	3½	140.0	57.5	4.12
SHC160-32	4	160.0	60.5	5.40

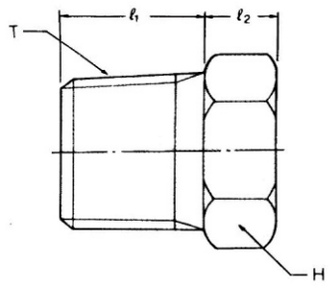
CAP (SCA)



Part No.	Size T	B	L	Unit Weight (kg)
3000 lb				
SCA80-02	¼	22.0	25	0.05
SCA80-03	⅜	25.0	25	0.08
SCA80-04	½	30.0	32	0.12
SCA80-06	¾	35.0	37	0.20
SCA80-08	1	45.0	41	0.31
SCA80-10	1¼	60.0	44	0.60
SCA80-12	1½	65.0	44	0.73
SCA80-16	2	75.0	48	1.05
SCA80-20	2½	92.0	60	2.27
SCA80-24	3	108.0	65	3.83
SCA80-26	3½	127.0	68	4.52
SCA80-32	4	140.0	68	6.35
6000 lb				
SCA160-02	¼	25.0	27	0.09
SCA160-03	⅜	32.0	27	0.14
SCA160-04	½	38.1	33	0.25
SCA160-06	¾	45.0	38	0.36
SCA160-08	1	57.0	43	0.70
SCA160-10	1¼	63.5	46	0.80
SCA160-12	1½	76.0	48	1.28
SCA160-16	2	92.0	51	2.16
SCA160-20	2½	108.0	64	2.72
SCA160-24	3	127.0	68	4.95
SCA160-26	3½	140.0	70	6.84
SCA160-32	4	160.0	75	9.21

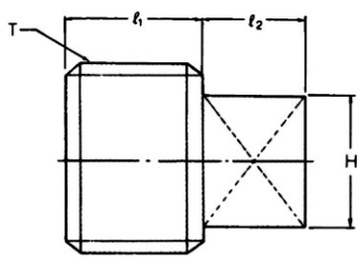
- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

Hex Head Plug(SPB)



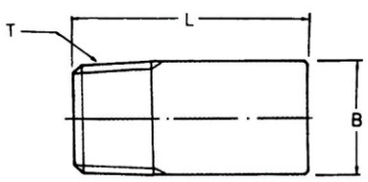
Part No.	Size T	ℓ1	ℓ2	H	Unit Weight (kg)
3000 lb					
SPB-01	1/8	11	6.3	11.0	0.03
SPB-02	1/4	13	6.3	14.0	0.03
SPB-03	3/8	14	8.0	19.0	0.06
SPB-04	1/2	18	8.0	22.0	0.08
SPB-06	3/4	19	10.0	27.0	0.14
SPB-08	1	21	10.0	35.0	0.22
SPB-10	1 1/4	22	14.0	46.0	0.51
SPB-12	1 1/2	24	16.0	50.0	0.62
SPB-16	2	25	18.0	63.5	1.02
SPB-20	2 1/2	32	19.0	76.2	1.76
SPB-24	3	40	21.0	99.0	2.66
SPB-26	3 1/2	41	22.0	103.0	3.72
SPB-32	4	42	32.0	117.0	5.90

Squre Plug (SPD)



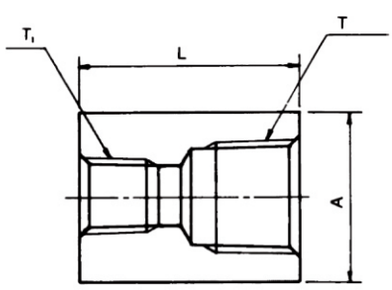
Part No.	Size T	ℓ1	ℓ2	H	Unit Weight (kg)
3000 lb					
SPD-01	1/8	9.9	6.6	7.0	0.007
SPD-02	1/4	13.0	6.6	9.0	0.014
SPD-03	3/8	13.0	7.9	12.0	0.028
SPD-04	1/2	15.0	9.9	14.0	0.057
SPD-06	3/4	16.0	11.0	17.0	0.085
SPD-08	1	20.1	13.0	19.0	0.140
SPD-10	1 1/4	21.1	15.0	24.0	0.255
SPD-12	1 1/2	21.1	16.0	27.0	0.397
SPD-16	2	23.1	18.0	32.0	0.680
SPD-20	2 1/2	27.0	20.0	38.1	1.020
SPD-24	3	29.0	21.0	42.9	1.301
SPD-26	3 1/2	30.0	22.2	47.6	2.050
SPD-32	4	32.0	25.0	63.5	3.257

Round Plug (SPE)



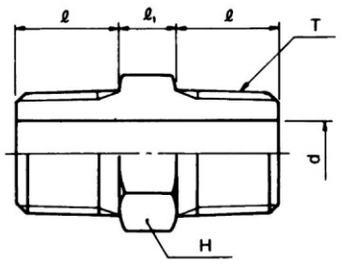
Part No.	Size T	B	L	Unit Weight (kg)
3000 lb				
SPE-01	1/8	10.3	35.0	0.057
SPE-02	1/4	13.5	41.3	0.057
SPE-03	3/8	17.5	41.3	0.085
SPE-04	1/2	21.4	44.5	0.170
SPE-06	3/4	27.0	44.5	0.170
SPE-08	1	33.4	50.8	0.340
SPE-10	1 1/4	42.9	50.8	0.340
SPE-12	1 1/2	48.4	50.8	0.710
SPE-16	2	60.3	63.5	1.361
SPE-20	2 1/2	73.0	70.0	2.155
SPE-24	3	88.9	70.0	3.456
SPE-26	3 1/2	101.6	76.2	4.216
SPE-32	4	114.3	76.2	5.838

Reducing Coupling (SRC)



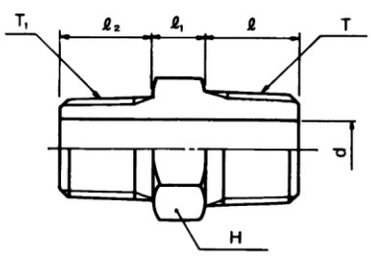
Part No.	T (PT)	×	T1 (PT)	A	L
SRC02-01R	1/4	×	1/8	22	35.1
SRC03-02R	3/8	×	1/4	25	38.1
SRC04-02R	1/2	×	1/4	30	47.8
SRC04-03R	1/2	×	3/8	30	47.8
SRC06-02R	3/4	×	1/4	35	50.8
SRC06-03R	3/4	×	3/8	35	50.8
SRC06-04R	3/4	×	1/2	35	50.8
SRC08-03R	1	×	3/8	45	60.5
SRC08-04R	1	×	1/2	45	60.5
SRC08-06R	1	×	3/4	45	60.5
SRC10-04R	1 1/4	×	1/2	60	66.5
SRC10-06R	1 1/4	×	3/4	60	66.5
SRC10-08R	1 1/4	×	1	60	66.5
SRC12-06R	1 1/2	×	3/4	65	79.3
SRC12-08R	1 1/2	×	1	65	79.3
SRC12-10R	1 1/2	×	1 1/4	65	79.3
SRC16-08R	2	×	1	75	85.9
SRC16-10R	2	×	1 1/4	75	85.9

Hex Nipple (SNA)



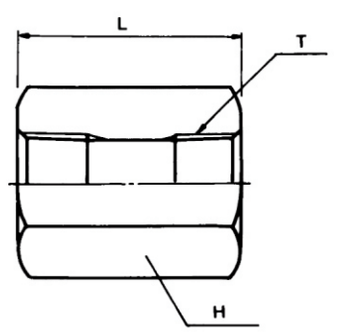
Part No.	T (PT)	d	H	ℓ	ℓ1
SNA-01R	1/8	4	HEX 12	10	6
SNA-02R	1/4	7	HEX 17	14	8
SNA-03R	3/8	9	HEX 19	15	8
SNA-04R	1/2	12	HEX 22	19	9
SNA-06R	3/4	16	HEX 27	21	10
SNA-08R	1	20	HEX 36	24	11
SNA-10R	1 1/4	28	HEX 46	27	12
SNA-12R	1 1/2	32	HEX 50	27	14
SNA-16R	2	40	HEX 65	31	16

Reducing Nipple (SNR)



Part No.	T (PT)	×	T1 (PT)	d	H	ℓ	ℓ1	L
SNR02-01R	1/4	×	1/8	4	HEX 17	14	8	10
SNR03-02R	3/8	×	1/4	7	HEX 19	15	8	14
SNR04-02R	1/2	×	1/4	7	HEX 22	19	9	14
SNR04-03R	1/2	×	3/8	9	HEX 22	19	9	15
SNR06-02R	3/4	×	1/4	7	HEX 27	21	10	14
SNR06-03R	3/4	×	3/8	9	HEX 27	21	10	15
SNR06-04R	3/4	×	1/2	12	HEX 27	21	10	19
SNR08-03R	1	×	3/8	9	HEX 36	24	11	15
SNR08-04R	1	×	1/2	12	HEX 36	24	11	19
SNR08-06R	1	×	3/4	16	HEX 36	24	11	21
SNR10-04R	1 1/4	×	1/2	12	HEX 46	27	12	19
SNR10-06R	1 1/4	×	3/4	16	HEX 46	27	12	21
SNR10-08R	1 1/4	×	1	20	HEX 46	27	12	24
SNR12-06R	1 1/2	×	3/4	16	HEX 50	27	14	21
SNR12-08R	1 1/2	×	1	20	HEX 50	27	14	24
SNR12-10R	1 1/2	×	1 1/4	28	HEX 50	27	14	27
SNR16-08R	2	×	1	20	HEX 65	31	16	24
SNR16-10R	2	×	1 1/4	28	HEX 65	31	16	27
SNR16-12R	2	×	1 1/2	32	HEX 65	31	16	27

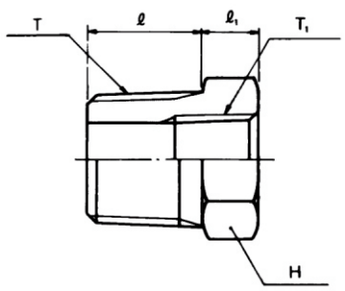
Hex Socket (SSA)



Part No.	T (PT)	H	L
SSA-01R	1/8	HEX 19	30
SSA-02R	1/4	HEX 22	30
SSA-03R	3/8	HEX 24	30
SSA-04R	1/2	HEX 32	40
SSA-06R	3/4	HEX 36	42
SSA-08R	1	HEX 46	50
SSA-10R	1 1/4	HEX 55	55
SSA-12R	1 1/2	HEX 65	55
SSA-16R	2	HEX 75	64

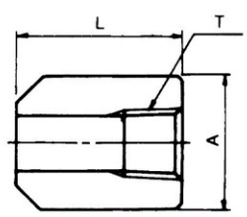
FORGED FITTINGS

Hex Bushing (SHB)



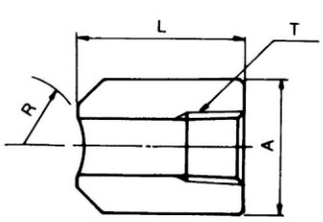
Part No.	T (PT) × T1 (PT)	H	ℓ	ℓ1
SHB02-01R	¼ × ⅛	HEX 17	14	8
SHB03-02R	⅜ × ¼	HEX 19	15	8
SHB04-02R	½ × ¼	HEX 24	19	9
SHB04-03R	½ × ⅜	HEX 24	19	9
SHB06-02R	¾ × ¼	HEX 27	21	10
SHB06-03R	¾ × ⅜	HEX 27	21	10
SHB06-04R	¾ × ½	HEX 27	21	10
SHB08-02R	1 × ¼	HEX 36	24	11
SHB08-03R	1 × ⅜	HEX 36	24	11
SHB08-04R	1 × ½	HEX 36	24	11
SHB08-06R	1 × ¾	HEX 36	24	11
SHB10-04R	1¼ × ½	HEX 46	27	12
SHB10-06R	1¼ × ¾	HEX 46	27	12
SHB10-08R	1¼ × 1	HEX 46	27	12
SHB12-04R	1½ × ½	HEX 50	27	14
SHB12-06R	1½ × ¾	HEX 50	27	14
SHB12-08R	1½ × 1	HEX 50	27	14
SHB12-10R	1½ × 1¼	HEX 50	27	14
SHB16-06R	2 × ¾	HEX 65	31	16
SHB16-08R	2 × 1	HEX 65	31	16
SHB16-10R	2 × 1¼	HEX 65	31	16
SHB16-12R	2 × 1½	HEX 65	31	16

Boss Type A (SBA)



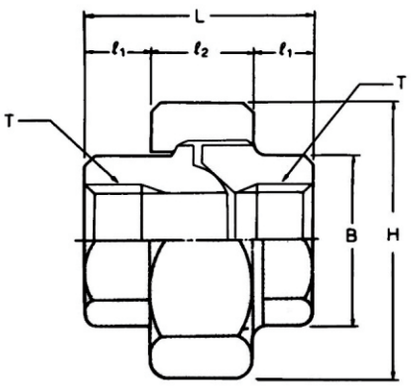
Part No.	T (PT)	A	L
SBA-02R	¼	22	30
SBA-03R	⅜	25	30
SBA-04R	½	32	33
SBA-06R	¾	38	35
SBA-08R	1	45	43
SBA-10R	1¼	55	46
SBA-12R	1½	65	50
SBA-16R	2	75	57

Boss Type R (SBR)



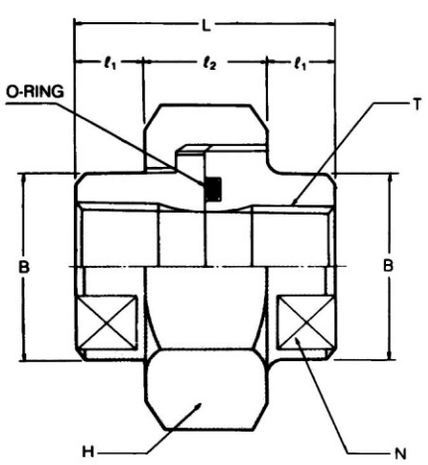
Part No.	T (PT)	A	L	R
SBR-02R	¼	22	30	25
SBR-03R	⅜	26	30	25
SBR-04R	½	32	33	30
SBR-06R	¾	38	35	30
SBR-08R	1	46	43	40
SBR-10R	1¼	55	46	45
SBR-12R	1½	65	50	55
SBR-16R	2	75	57	60

R.J Union (SUA)



Part No.	Size T	B	ℓ1	ℓ2	L	H	Unit Weight (kg)
3000 lb							
SUA80-02	¼	21.0	11.5	18	41	36HEX	0.19
SUA80-03	⅜	25.0	14.0	18	46	41HEX	0.25
SUA80-04	½	32.0	15.0	21	51	46HEX	0.43
SUA80-06	¾	40.0	17.0	23	57	54HEX	0.62
SUA80-08	1	48.0	19.5	25	64	63HEX	1.03
SUA80-10	1 ¼	55.5	22.5	27	72	77OCT	1.15
SUA80-12	1 ½	63.5	24.0	30	78	83OCT	1.54
SUA80-16	2	76.0	26.0	36	88	95OCT	3.05
SUA80-20	2 ½	95.0	34.0	42	110	124OCT	5.14
SUA80-24	3	116.0	37.0	45	120	150OCT	7.12
SUA80-32	4	148.0	45.0	50	140	180OCT	12.40
6000 lb							
SUA160-02	¼	25.4	13.5	19	46	41HEX	0.25
SUA160-03	⅜	32.0	15.0	21	51	46HEX	0.43
SUA160-04	½	40.0	17.0	23	57	54HEX	0.62
SUA160-06	¾	44.5	19.5	25	64	63HEX	0.94
SUA160-08	1	51.0	22.5	27	72	77OCT	1.08
SUA160-10	1 ¼	57.2	24.0	30	78	83OCT	1.41
SUA160-12	1 ½	71.5	26.0	36	88	95OCT	2.75
SUA160-16	2	90.0	34.0	42	110	124OCT	5.05
SUA160-20	2 ½	105.0	37.5	45	120	150OCT	6.87
SUA160-24	3	125.0	45.0	50	140	180OCT	10.85

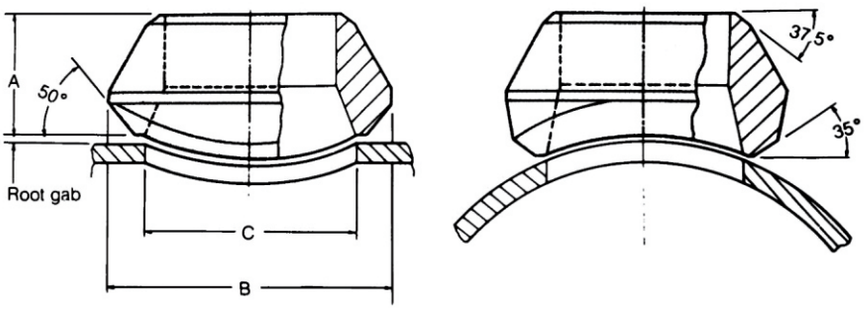
O-Ring Union (SUAO)



Part No.	Size T	B	ℓ	ℓ1	L	N	H	O-Ring	Unit Weight (kg)
3000 lb									
SUAO80-02	¼	22	10	18	38	21	36HEX	P18	0.160
SUAO80-03	⅜	27	10	18	38	26	41HEX	P20	0.215
SUAO80-04	½	32	12	20	44	32	46HEX	G25	0.312
SUAO80-06	¾	38	12	26	50	38	54HEX	G30	0.477
SUAO80-08	1	47	15	26	56	46	63HEX	G35	0.764
SUAO80-10	1¼	56	15	30	60	54	77HEX	G45	1.106
SUAO80-12	1½	63	18	36	72	63	83OCT	G50	1.327
SUAO80-16	2	76	18	36	72	77	95OCT	G65	1.856

- Dimensions are in millimeters.
- Dimensional Tolerances See ANSI B16.11 or JIS B2316

Weldolet (SWLT)



STD, X-S

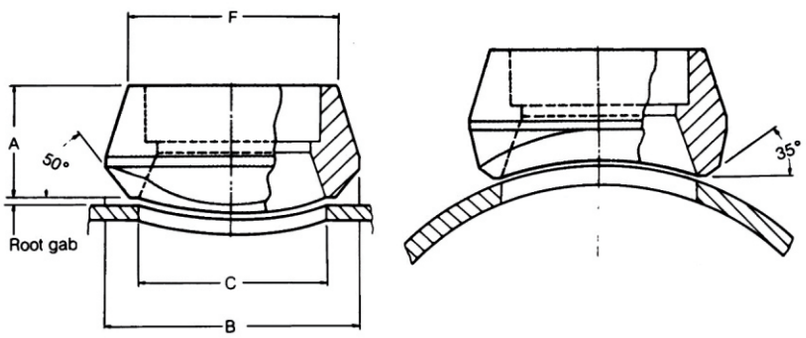
Outlet Size	A		B		C		APP'Weight(kg)	
	STD	X-S	STD	X-S	STD	X-S	STD	X-S
½	19.1	19.1	34.9	34.9	23.8	23.8	0.08	0.09
¾	22.2	22.2	44.5	44.5	30.2	30.2	0.11	0.14
1	27.0	27.0	54.0	54.0	36.5	36.5	0.23	0.21
1 ¼	31.8	31.8	65.1	65.1	44.5	44.5	0.36	0.41
1 ½	33.3	33.3	73.0	73.0	50.8	50.8	0.45	0.50
2	38.1	38.1	88.9	88.9	65.1	65.1	0.80	0.80
2 ½	41.3	41.3	103.2	103.2	76.2	76.2	1.14	1.20
3	44.5	44.5	122.2	122.2	93.7	93.7	1.82	1.90
4	50.8	50.8	152.4	152.4	120.7	120.7	2.86	2.90
5	57.2	57.2	179.4	179.4	141.3	141.3	4.66	4.70
6	60.3	77.8	215.9	225.4	169.9	169.9	6.45	10.50
8	69.9	98.5	263.5	292.1	220.7	220.7	10.68	16.80
10	77.8	93.7	322.3	323.9	274.7	265.1	17.73	20.90
12	85.7	103.2	377.8	397.4	325.4	317.5	26.82	27.70
14	88.9	100.0	409.6	431.8	357.2	350.8	30.00	31.80
16	93.7	106.4	463.6	466.7	408.0	403.2	34.10	46.40
18	96.8	111.1	520.7	523.9	458.8	455.6	44.10	59.10
20	101.6	119.1	571.5	582.6	508.0	509.6	53.60	71.80
24	115.9	139.7	689.0	708.0	614.4	638.2	100.00	131.80

Sch 160, XX-S

Outlet Size	A		B		C		APP'Weight(kg)	
	Sch 160	XX-s	Sch 160	XX-s	Sch 160	XX-s	Sch 160	XX-s
½	28.6	28.6	34.9	34.9	14.3	14.3	0.11	-
¾	31.8	31.8	44.5	44.5	19.1	19.1	0.32	-
1	38.1	38.1	50.8	50.8	25.4	25.4	0.38	0.38
1 ¼	44.5	44.5	61.9	61.9	33.3	33.3	0.57	0.57
1 ½	50.8	50.8	69.9	69.9	38.1	38.1	0.80	0.80
2	55.6	55.6	81.0	81.0	42.9	42.9	1.00	1.00
2 ½	61.9	61.9	96.8	96.8	54.0	54.0	1.54	1.54
3	73.0	73.0	120.7	120.7	73.0	73.0	2.90	2.90
4	84.1	84.1	152.4	152.4	98.4	98.4	4.80	4.80
5	93.7	93.7	187.3	187.3	122.2	122.2	6.50	6.50
6	104.8	104.8	220.7	220.7	146.1	146.1	12.70	12.70
8	111.1	111.1	284.2	284.2	173.0	173.0	20.50	20.50
10	125.4	125.4	312.7	312.7	215.9	215.9	38.60	38.60

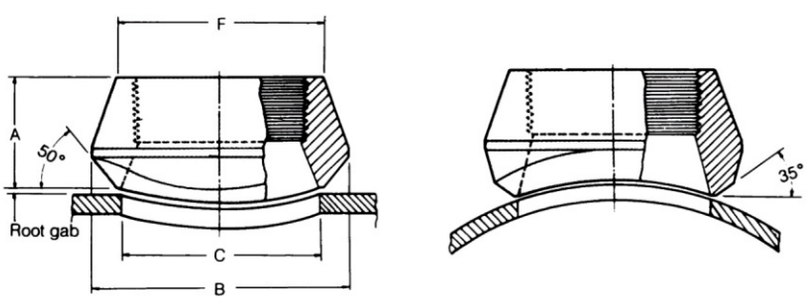
- Dimensions are in millimeters.
- Applicable Run Pipe Sizes are from Out-Let size to 36 inch.

Sockolet (SCLT)



Outlet Size	A		B		C		F		APP'Weight(kg)	
	3000#	6000#	3000#	6000#	3000#	6000#	3000#	6000#	3000#	6000#
½	25.4	31.8	34.9	44.5	23.8	19.1	31.8	39.7	0.14	0.23
¾	27.0	36.5	44.5	50.8	30.2	25.4	36.5	46.6	0.15	0.36
1	33.3	39.7	54.0	61.9	36.5	33.3	46.0	57.2	0.27	0.59
1 ¼	33.3	41.3	65.1	69.9	44.5	38.1	55.6	65.1	0.39	0.73
1 ½	34.9	42.9	73.0	82.6	50.8	49.2	61.9	76.2	0.47	0.91
2	38.1	58.7	88.9	103.2	65.1	58.7	74.6	92.1	0.73	2.33
2 ½	46.0	-	103.2	-	76.2	-	87.3	-	1.25	-
3	50.8	-	122.2	-	93.7	-	104.8	-	1.73	-
4	57.2	-	152.4	-	120.7	-	130.2	-	3.30	-

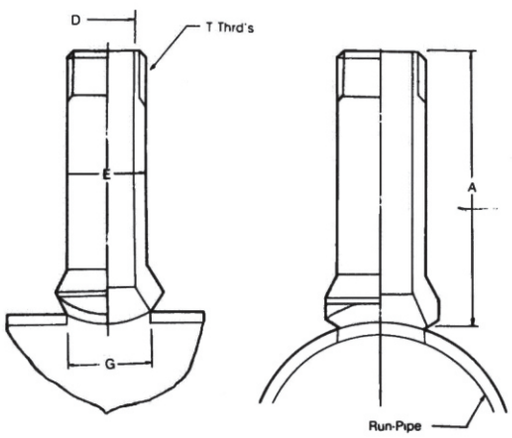
Threadolet (STLT)



Outlet Size	A		B		C		F		APP'Weight(kg)	
	3000#	6000#	3000#	6000#	3000#	6000#	3000#	6000#	3000#	6000#
½	25.4	31.8	34.9	44.5	23.8	19.1	31.8	39.7	0.11	0.20
¾	27.0	36.5	44.5	50.8	30.2	25.4	36.5	46.6	0.16	0.34
1	33.3	39.7	54.0	61.9	36.5	33.3	46.0	57.2	0.28	0.56
1 ¼	33.3	41.3	65.1	69.9	44.5	38.1	55.6	65.1	0.41	0.71
1 ½	34.9	42.9	73.0	82.6	50.8	49.2	61.9	76.2	0.45	0.89
2	38.1	52.4	88.9	103.2	65.1	69.9	74.6	92.1	0.80	2.31
2 ½	46.0	-	103.2	-	76.2	-	87.3	-	1.36	-
3	50.8	-	122.2	-	93.7	-	104.8	-	1.98	-
4	57.2	-	152.4	-	120.7	-	130.2	-	3.23	-

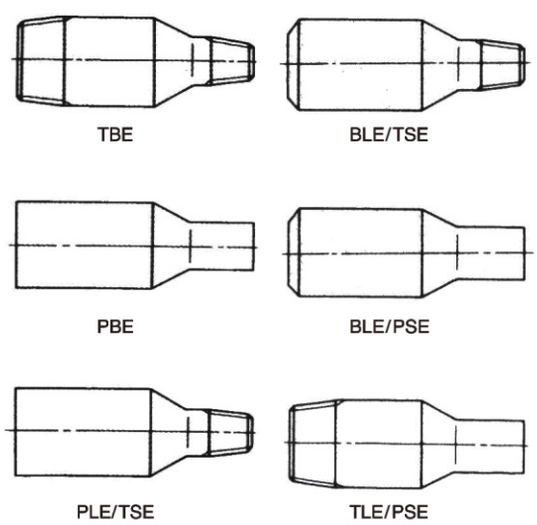
- Dimensions are in millimeters.
- Applicable Run Pipe Sizes are from Out-let Size to 36 inch
- For the 3000# and 6000# Sockolets and Thredolets, Inside Bore, Thread Socket Bore and Socket Depth Dimensions are According to ANSI B16.11.

Nippolet



Run Pipe Size	Outlet Size T	A	G	D	E	Unit Weight (kg)
36- ¾	½	88.9	23.9	14.0	21.3	0.36
36-1	¾	88.9	30.2	18.8	26.7	0.56
36-1 ¼	1	88.9	36.6	24.4	33.3	0.84
36-1 ½	1 ¼	88.9	44.5	32.5	42.2	1.22
36-2	1 ½	88.9	50.8	38.1	48.3	2.00
36-2 ½	2	88.9	65.0	49.3	60.5	3.12

Swaged Nipple



• Swaged Nipples are made from Forged Steel or Pipe

Large end Size	Small end Size	Length(mm)
½	⅜ - ⅛	70
¾	½ - ⅛	76
1	¾ - ⅛	89
1 ¼	1 - ⅛	102
1 ½	1 ¼ - ⅛	114
2	1 ½ - ⅛	165
2 ½	2 - ⅛	178
3	2 ½ - ⅛	203
3 ½	3 - ⅛	203
4	3 ½ - ⅛	229

TBE : Threaded both end
PBE : Plain both end
PLE/TSE : Plain large end-Threded small end
BLE/TSE : Beveled large end Threaded small end
BLE/PSE : Beveled large end-Plain small end
TLE/PSE : Threaded large end-Plain small-end

Forged Socket Welding, Threaded Fitting Bore

in millimeters.

	ANSI B16.11		JIS B2316	
	Socket Welding(M)	Threaded(T)	Socket Welding(M)	Threaded(T)
1/8″	10.90, 10.65	NPT 1/8	11.0	PT 1/8
1/4″	14.35, 14.10	NPT 1/4	14.3	PT 1/4
3/8″	17.80, 17.55	NPT 3/8	17.8	PT 3/8
1/2″	21.95, 21.70	NPT 1/2	22.2	PT 1/2
3/4″	27.30, 27.05	NPT 3/4	27.7	PT 3/4
1″	34.05, 33.80	NPT 1	34.5	PT 1
1 1/4″	42.80, 42.55	NPT 1 1/4	43.2	PT 1 1/4
1 1/2″	48.90, 48.65	NPT 1 1/2	49.1	PT 1 1/2
2″	61.35, 61.10	NPT 2	61.1	PT 2
2 1/2″	74.20, 73.80	NPT 2 1/2	77.1	PT 2 1/2
3″	90.15, 89.80	NPT 3	90.0	PT 3
4″	115.8 , 115.45	NPT 4	115.4	PT 4

Tolerance

Forged Socket Welding, Threaded Fitting (ANSI B16.11)

Nominal Pipe Size	All Fittings				Elbow, Tee, Cross	Couping	Half Coupling
	Socket Bore Dia	Bore Dia. of Fitting	Concentricity of Bore	Concidence of Axis	Center to Bottom of Socket	Bottom to Bottom of Socket	Bottom of Socket to Opposite Face
1/8-1/4	+0.012 -0.000	±0.03	Socket and Fitting bores within ±0.03	Maximum variation in alignment of socket and fitting borss for 1/8 in 12	±0.03	±0.06	±0.03
3/8-3/4	+0.012 -0.000	±0.03			±0.06	±0.12	±0.06
1-2	+0.012 -0.000	±0.03			±0.08	±0.16	±0.08
2 1/2-3	+0.012 -0.000	±0.06			±0.10	±0.20	±0.10